

FIG. 1

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	Working-Sample Example 1	Working-Sample Example 2	Working-Sample Example 3	Working-Sample Example 4	Working-Sample Example 5	Working-Sample Example 6	Comparative-Sample Example 1	Comparative-Sample Example 2	Comparative-Sample Example 3
Properties of evaluated samples									
Amount of particles (parts by weight)	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Shape of particles	Needle-like	Needle-like	Needle-like	Needle-like	Needle-like	Needle-like	Spherical	Spherical	Spherical
Material for particles	Wollastonite	Wollastonite	Wollastonite						
Particle hardness (Mohs hardness)	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Average grain size (μm)	4	8	13	12	20	40	10	10	10
Average particle length (μm)	12	40	78	264	360	640	10	10	10
Particle content (wt.%)	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
Coating thickness (μm)	20	20	20	20	20	20	20	20	20
Evaluation results									
Ease of coating	5	5	5	5	4	3	5	5	5
Ease of cutting Test A	2	3	4	4	4	4	1	1	3
Adhesive strength	5	5	5	5	5	5	5	5	1
Overall evaluation	Δ (12)	\bigcirc (13)	\odot (14)	\odot (14)	\odot (13)	Δ (12)	\times (11)	\times (9)	
Parameters									
Parameter 1	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\times	\times	
Parameter 2	\times	\times							
Parameter 3	\times	\triangle (lower)	\bigcirc	\triangle (upper)	\times	\times	\times	\times	
Parameter 4	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\times	\times	

FIG. 2

	Working-Sample Example 4	Working-Sample Example 7	Working-Sample Example 8	Working-Sample Example 9	Working-Sample Example 10	Working-Sample Example 11
Properties of evaluated samples	Amount of particles (parts by weight)	1.0	1.0	0.3	0.5	0.4
Shape of particles	Needle-like	Needle-like	Needle-like	Needle-like	Needle-like	Needle-like
Material for particles	Wollastonite	Glass	Glass	Glass	Glass	Glass
Particle hardness (Mohs hardness)	4.5	6.5	6.5	6.5	6.5	6.5
Average grain size (μm)	12	10	10	10	10	10
Average particle length (μm)	264	348	348	348	348	348
Particle content (wt.%)	2.2	2.2	0.7	1.1	3.0	3.6
Coating thickness (μm)	20	20	20	20	20	20
Evaluation results	Ease of coating	5	5	5	5	5
	Ease of cutting Test B	2	5	3	4	5
	Adhesive strength	5	5	5	4	3
	Overall evaluation	\triangle (12)	\odot (15)	\circ (13)	\odot (14)	\odot (13)
Parameters	Parameter 1	\circ	\circ	\circ	\circ	\circ
	Parameter 2	\times	\circ	\circ	\circ	\circ
	Parameter 3	\circ	\circ	\circ	\circ	\circ
	Parameter 4	\circ	\circ	\times	\triangle (lower)	\triangle (upper)